

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A targeted elastic laminate material, comprising:
 - at least one low tension zone, the low tension zone including a plurality of elastomeric first filaments, the first filaments including a first elastomeric polymer;
 - at least one high tension zone, the high tension zone including a plurality of elastomeric second filaments, the second filaments including a second elastomeric polymer, wherein the first filaments and the second filaments run in the same longitudinal direction; and
 - a first facing material bonded to at least a first side of the low tension zone and a first side of the high tension zone;
 - a second facing layer bonded to at least a second side of the low tension zone and a second side of the high tension zone; and
 - a barrier layer positioned between at least a portion of each of the first and second facing layers.
2. (Original) The targeted elastic laminate material of Claim 1, wherein the first filaments and the second filaments each comprise a base polymer selected from the group consisting of styrene-isoprene-styrene block copolymers, styrene-butadiene-styrene block copolymers, styrene-ethylene/butylene-styrene block copolymers, styrene-ethylene/propylene-styrene-ethylene/propylene tetrablock copolymers, styrene-ethylene/propylene-styrene block copolymers, polyurethanes, elastomeric polyamides, elastomeric polyesters, elastomeric polyolefin homopolymers and copolymers, atactic polypropylenes, ethylene vinyl acetate copolymers, single-site or metallocene catalyzed polyolefins having a density less than about 0.89 grams/cc, and combinations thereof.

3. (Original) The targeted elastic laminate material of Claim 2, wherein the first filaments and the second filaments comprise the same base polymer, in different percentage amounts.
4. (Original) The targeted elastic laminate material of Claim 2, wherein the first filaments comprise a first base polymer and the second filaments comprise a second base polymer different from the first base polymer.
5. (Original) The targeted elastic laminate material of Claim 3, wherein the second filaments comprise the base polymer and a processing aid.
6. (Original) The targeted elastic laminate material of Claim 3, wherein the first and second filaments comprise the base polymer and a processing aid, in different percentage amounts.
7. (Original) The targeted elastic laminate material of Claim 5, wherein the processing aid comprises a polyethylene wax.
8. (Original) The targeted elastic laminate material of Claim 1, wherein the high tension zone has an elastic tension at least 10% greater than the low tension zone.
9. (Original) The targeted elastic laminate material of Claim 1, wherein the high tension zone has an elastic tension at least 50% greater than the low tension zone.
10. (Original) The targeted elastic laminate material of Claim 1, wherein the high tension zone has an elastic tension about 100% to about 800% greater than the low tension zone.

11. (Original) The targeted elastic laminate material of Claim 1, wherein the high tension zone has an elastic tension about 125% to about 500% greater than the low tension zone.

12. (Original) The targeted elastic laminate material of Claim 1, wherein the high tension zone has an elastic tension about 200% to about 400% greater than the low tension zone.

13. (Original) The targeted elastic laminate material of Claim 1, wherein the high tension zone is formed by placing the second filaments among some of the first filaments.

14. (Original) The targeted elastic laminate material of Claim 1, wherein the high tension zone is formed by placing the second filaments in a separate, non-overlapping region from the first filaments.

15. (Currently Amended) The targeted elastic laminate material of Claim 1, wherein at least one of the first and second facing ~~material~~ materials comprises a material selected from a nonwoven web, a woven web and a film.

16. (Currently Amended) The targeted elastic laminate material of Claim 1, wherein at least one of the first and second facing ~~material~~ materials comprises a spunbond material.

17. (Currently Amended) The targeted elastic laminate material of Claim 1, wherein at least one of the first and second facing ~~material~~ materials comprises a meltblown continuous filament composite web.

Claim 18 (Canceled)

19. (Currently Amended) The targeted elastic laminate material of Claim 1, wherein the low tension zone and the high tension zone are bonded to at least one of the first and second facing material materials with an elastomeric adhesive.

20. (Original) A wound up roll of substantially uniform diameter comprising the material of Claim 1.

21. (Original) A garment comprising the targeted elastic laminate material of Claim 1.

Claims 22-49 (Canceled)

50. (Currently Amended) A disposable garment comprising a targeted elastic laminate material, the targeted elastic laminate material comprising:

at least one low tension zone, the low tension zone having a plurality of first filaments made of a first elastomeric polymer composition;

at least one high tension zone, the high tension zone having a plurality of second filaments made of a second elastomeric polymer composition, wherein the first filaments and the second filaments run in the same longitudinal direction;

a first facing material bonded to at least a first side of the low tension zone and a first side of the high tension zone;

a second facing layer bonded to at least a second side of the low tension zone and a second side of the high tension zone; and

a barrier layer positioned between at least a portion of each of the first and second facing layers.

51. (Original) The disposable garment of Claim 50, wherein the first and second filaments comprise substantially continuous filaments.

52. (Original) The disposable garment of Claim 50, comprising a diaper.

53. (Original) The disposable garment of Claim 50, comprising training pants.
54. (Original) The disposable garment of Claim 50, comprising swim wear.
55. (Original) The disposable garment of Claim 50, comprising absorbent underpants.
56. (Original) The disposable garment of Claim 50, comprising a baby wipe.
57. (Original) The disposable garment of Claim 50, comprising an adult incontinence product.
58. (Original) The disposable garment of Claim 50, comprising a feminine hygiene product.
59. (Original) The disposable garment of Claim 50, comprising a protective garment.
60. (New) A method of producing a targeted elastic laminate material, comprising the steps of:
- extruding a plurality of elastomeric first filaments having a first elastomeric composition, from a first spinning system;
 - extruding a plurality of elastomeric second filaments having a second elastomeric composition, from a second spinning system;
 - cooling the first and second filaments;
 - stretching the first and second filaments;
 - forming a laminate material by adhering the stretched first and second filaments to a first facing material and an opposing second facing material; and
 - relaxing the laminate material.

61. (New) The method of Claim 60, wherein the stretching step is accomplished by passing the first and second filaments over a series of stretch rolls.

62. (New) The method of Claim 61, wherein the series of stretch rolls comprises a first stretch roll and a second stretch roll, the first stretch roll rotates at a first speed and the second stretch roll rotates at a second speed greater than the first speed.

63. (New) The method of Claim 60, wherein the second spinning system further comprises a third die.

64. (New) The method of Claim 60, wherein the first filaments define a lower tension zone and the second filaments define a higher tension zone.

65. (New) The method of Claim 60, wherein the first and second filaments are substantially continuous.

66. (New) The method of Claim 60, wherein the first filaments comprise a first elastomer and the second filaments comprise a second elastomer different from the first elastomer.

67. (New) The method of Claim 60, wherein the first filaments comprise a first elastomer blend and the second filaments comprise a second elastomer blend different from the first elastomer blend.

68. (New) The method of Claim 60, wherein the first filaments comprise a first elastomer and the second filaments comprise a different percentage amount of first elastomer.

69. (New) The method of Claim 60, wherein the second filaments form a high tension zone that overlaps at least a portion of a low tension zone formed by the first filaments.

70. (New) The method of Claim 60, wherein the first and second filaments are stretched by about the same amount.

71. (New) The method of Claim 60, wherein the first filaments are stretched by a different amount than the second filaments.

72. (New) The method of Claim 60, wherein the first and second filaments are stretched by about 25% to about 800% of an initial length.

73. (New) The method of Claim 60, wherein the first and second filaments are stretched by about 50% to about 700% of an initial length.

74. (New) The method of Claim 60, wherein a barrier layer is positioned between the first facing material and the second facing material before the laminate material is bonded.